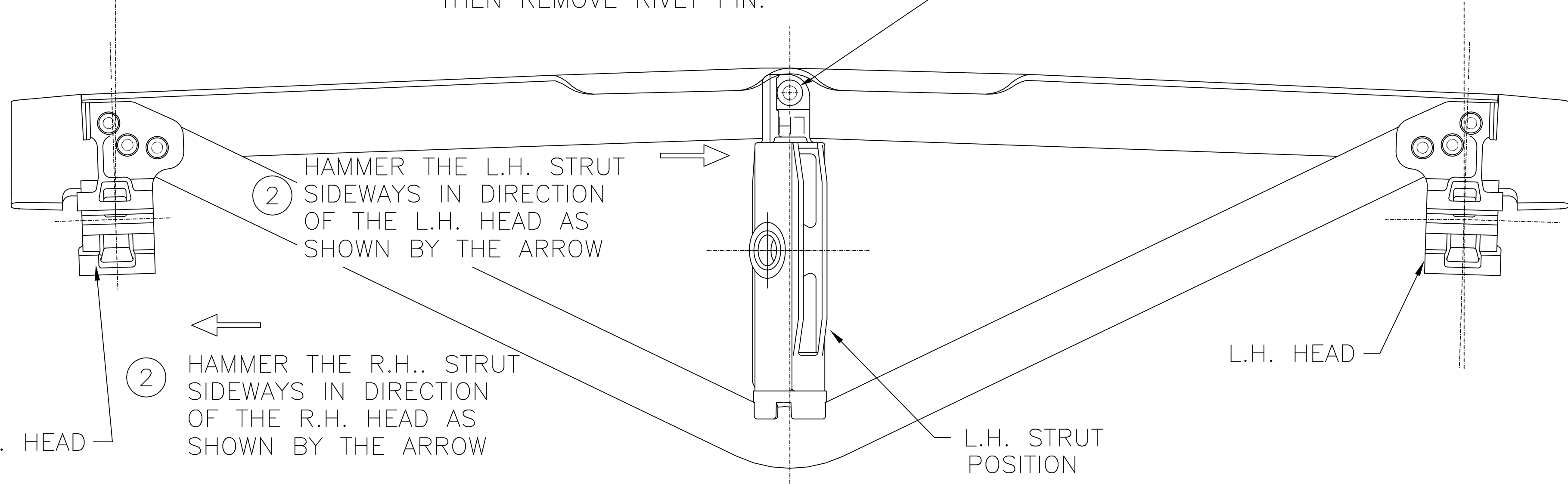


① REMOVE 2 PIECE RIVET- USE CHISEL OR METAL CUTTING TORCH TO REMOVE RIVET COLLAR (FAR SIDE) THEN REMOVE RIVET PIN.



② HAMMER THE L.H. STRUT SIDWAYS IN DIRECTION OF THE L.H. HEAD AS SHOWN BY THE ARROW

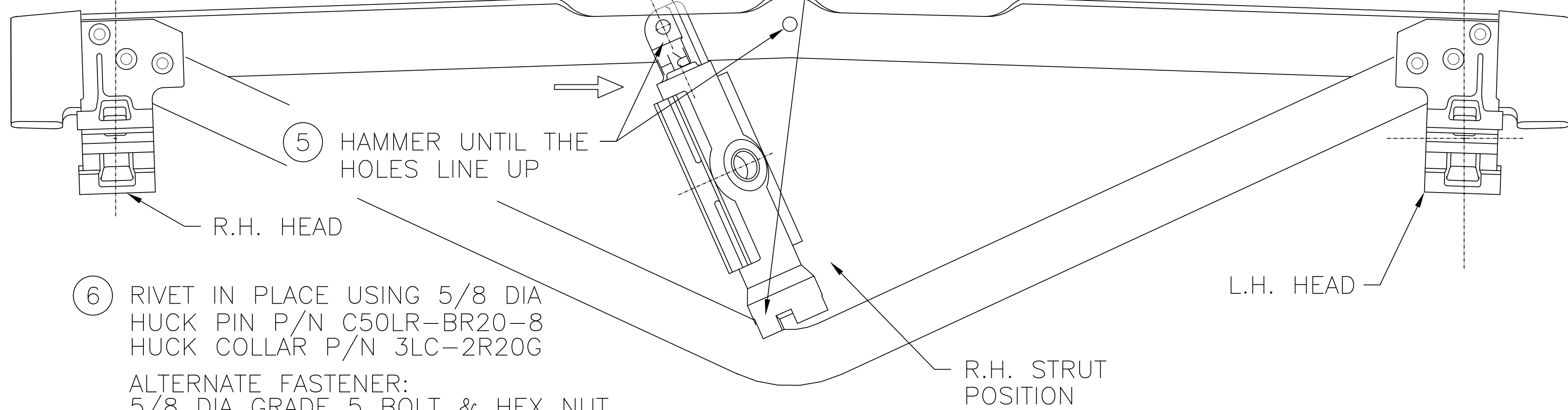
② HAMMER THE R.H. STRUT SIDWAYS IN DIRECTION OF THE R.H. HEAD AS SHOWN BY THE ARROW

L.H. HEAD

L.H. STRUT POSITION

④ PUT THE TAIL OF THE NEW STRUT AGAINST THE ANGLE AND HAMMER IN THE SAME DIRECTION AS WHEN IT WAS REMOVED

③ ROLL THE STRUT LEFT OR RIGHT TO REINSTALL THE NOSE TO THE BAR AS SHOWN



⑤ HAMMER UNTIL THE HOLES LINE UP

R.H. HEAD

L.H. HEAD

R.H. STRUT POSITION

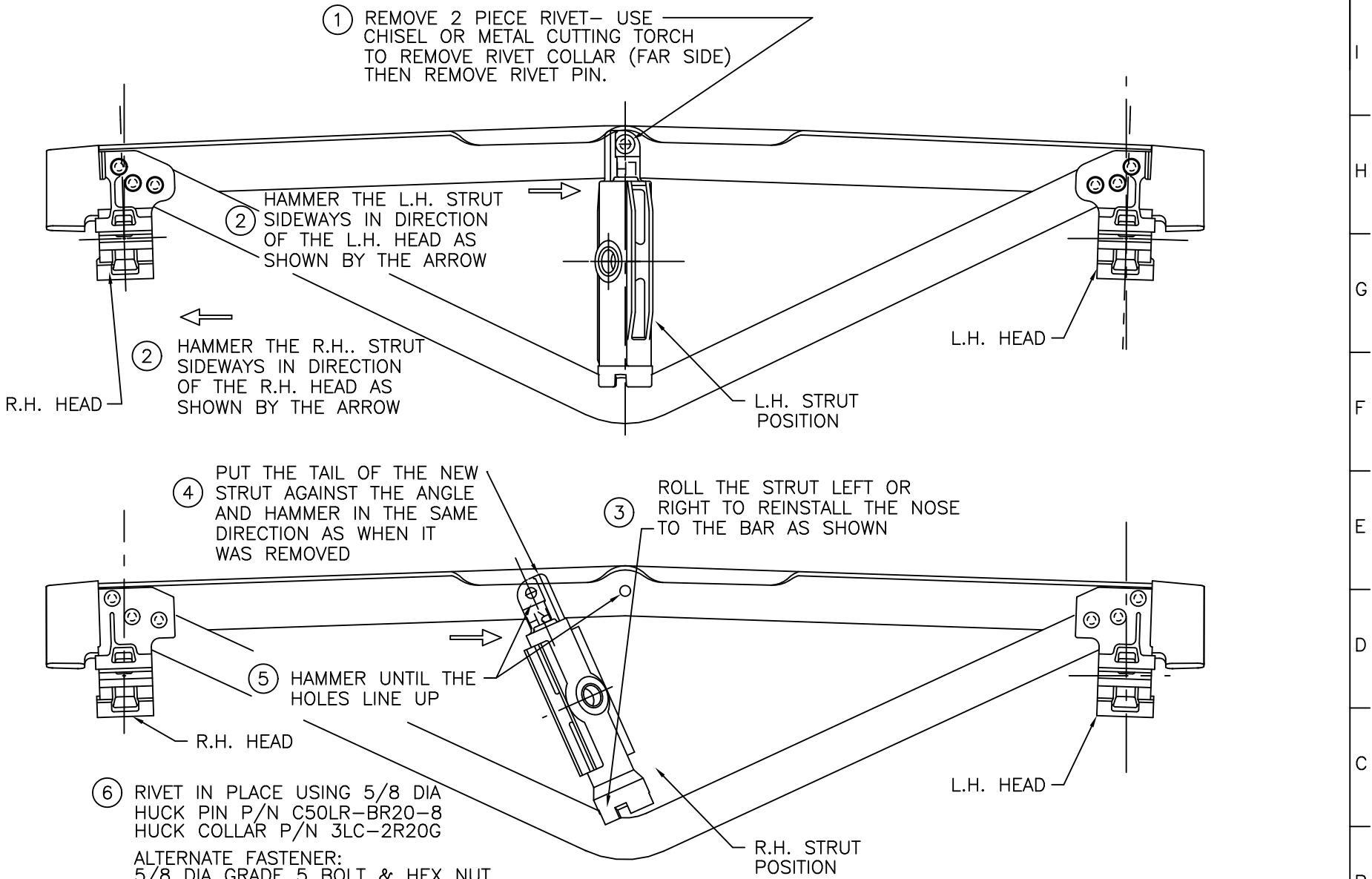
⑥ RIVET IN PLACE USING 5/8 DIA HUCK PIN P/N C50LR-BR20-8 HUCK COLLAR P/N 3LC-2R20G
 ALTERNATE FASTENER:
 5/8 DIA GRADE 5 BOLT & HEX NUT
 TORQUE TO 120 TO 125 ft-lb
 TACK WELD NUT TO BOLT OR
 PEEN BOLT TO PREVENT NUT FROM LOOSENING.

TOOLS REQUIRED

1. COLD CHISEL OR METAL CUTTING TORCH
2. HUCK INSTALLATION EQUIPMENT
3. 5-8 LB. HAMMER

TOLERANCES EXCEPT AS NOTED	
Linear	
.XXX	±.063
.XX	±.13
Angular	
X.X	±1°
X	±3°

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PROCEDURE FOR CHANGING STRUT ON MINER BRAKE BEAMS			
SIZE	APP DATE 07/28/98	SHEET 1 OF 1	FILE: Be2001
C	DWN JFH	CHK LEB	DRAWING NO.
	ENG LEB	SAL CFA	BE2001
			REV B



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② HAMMER THE L.H. STRUT SIDWAYS IN DIRECTION OF THE L.H. HEAD AS SHOWN BY THE ARROW

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TOLERANCES EXCEPT AS NOTED	
Linear	.XXX ±.063
.XX	±.13
Angular	X.X ±1°
X	±3'

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