



MKE-10180K (32) Ø0.69 HOLES				
ITEM	QTY	PART NO.	DESCRIPTION	DRAWING NO.
1	1		FRAME ASSEMBLY (32 HOLE)	M-99-80
2	1	MKE10179	DOOR ASSEMBLY	M-99-33
3	2	MKE10080	OPERATING HANDLE	M-85-12
4	1	MKE10119	OPERATING SHAFT	M-99-25
5	2	MKE10129	PINION	M-85-53
6	2	P30000611	1/2-20 X 3 HHCS	
7	2	P30000615	1/2-20 ELASTIC STOP NUT	
8	2	MKE10121	SEAL (SIDE)	M-99-21
9	2	MKE10122	SEAL (END)	M-99-21
10	2	P10252003	BOTTOM SEAL	M-99-59-1
11	14	P30000207	1/4-20 x 7/8 HHCS	
12	4	P30000209	1/4 WASHER	
13	14	P30000203	1/4-20 LOCKNUT	
14	2	P10252004	BOTTOM SEAL (SHORT)	M-99-59-2
15	2	P10256001	CLOSE OFF SEAL	M-99-60
MKE-10181K (64) Ø0.56 HOLES				
1	1		FRAME ASSEMBLY (64 HOLE)	M-99-80
MKE-10182K (32) Ø0.69 HOLES - SAME AS MKE10180K EXCEPT:				
16	1	P10115018	BAG HOLDER	
MKE-10183K (64) Ø0.56 HOLES - SAME AS MKE10181K EXCEPT:				
16	1	P10115018	BAG HOLDER	
MKE-10183D (64) Ø0.56 HOLES - SAME AS MKE10183K EXCEPT:				
1	1		FRAME ASSEMBLY (FALSE HOOD)	M-99-80
MKE-10183KA (64) Ø0.56 HOLES - SAME AS MKE10183K EXCEPT:				
11	1		FRAME ASSEMBLY (W/ANGLE)	M-99-80

MINER ENTERPRISES
PART NO: MKE-XXXXX
MADE IN USA
XX/XX

NAME TAG ON GATE
SLOPE SHEET
VIEW A-A

± 0.063

NOTE: GATE FLANGE TO BE FLAT
 ± 0.063

DIMENSIONAL TOLERANCES	
ALL DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED	
2 PL. DEC.: ± 0.06	TOLERANCES ARE NOT ACCUMULATIVE
3 PL. DEC.: ± 0.031	
ANGLES: ± 1	MILLIMETERS: MM 1 PL. DEC.: $\pm X.X$

MINER ENTERPRISES INC.
W. H. MINER DIVISION
1200 EAST STATE STREET GENEVA, IL 60134
TITLE: 13 x 42 GATE ARRANGEMENT WITH BOTTOM SEALS
PART: SEE LIST MATERIAL: SEE LIST
DEVICE: 13 X 42 AutoLOK II
SCALE: QUARTER
DR BY: BS DATE: 27 AUG 01 CH BY: BS SCH: A
PART / CAT NO.: DRAWING NO.: M-99-79 REV. D

THIS DRAWING IS THE PROPERTY OF MINER ENTERPRISES INC. WHO CLAIMS PROPRIETARY RIGHTS IN THE MATERIAL DISCLOSED. IT IS ISSUED IN CONFIDENCE FOR ENGINEERING INFORMATION ONLY AND MAY NOT BE COPIED OR USED FOR MANUFACTURE OF ANYTHING SHOWN WITHOUT SPECIFIC WRITTEN PERMISSION FROM MINER ENTERPRISES INC. COPYRIGHT MINER ENTERPRISES, INC. 2001.