



- NOTES:**
- * DENOTES CRITICAL FEATURES.
 - MATERIAL:
 - A689 10B38 Manganese .80 min - 1.10
 - QUENCH AND TEMPER TO 34-42 Rc OR 320-390 HBW.
 - MICROSTRUCTURE: TEMPERED MARTENSITE.
 - DIMPLE HEIGHT PRODUCED UNDER AAR WAIVER BBE-CC-228

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CUSTOMER DRAWING

DIMENSIONAL TOLERANCES	
ALL DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED UNLESS OTHERWISE SPECIFIED:	
2 PL. DEC.: ± 0.06	TOLERANCES ARE NOT ACCUMULATIVE
3 PL. DEC.: ± 0.031	
ANGLES: $\pm 1^{\circ}$	MILLIMETERS: MM I PL. DEC.: \pm

MINER ENTERPRISES INC.
W. H. MINER DIVISION
 1200 EAST STATE STREET GENEVA, IL 60134

TITLE: **UNIT SIDE FRAME WEAR PLATE**

PART: BUW116S	MATERIAL: 0.187 X 10.50
WEIGHT:	HR P&O GR 10B38

REFERENCE:	SCALE: 1:1
DR BY:	DATE: 04 FEB 47
CH BY:	SCH:

C	PART / CAT NO.	DRAWING NO.	REV.
		BUW116S	v