



ITEM	BB624 LH/QTY.	PART NUMBER	DESCRIPTION	DRAWING NUMBER
1	1	B3313	COMPRESSION MEMBER	B3313
2	1	B3236	TENSION BAR	B3236
3	1	BS267RM	#18/24 REVERSIBLE STRUT	BS267RM
4	1	BH400	BRAKE HEAD, COMP SHOE, RH	BH400
5	1	BH401	BRAKE HEAD, COMP SHOE, LH	BH400
6	2	BS369	BUSHING FOR #24 STRUT	BS369
7	1	BF1213	PIN, 5/8" X 3-29/32"	F12
8	6	BF1210	PIN, 1/2" X 4-27/64"	F12
9	1	BF1403	5/8" COLLAR	F14
10	6	BF1402	1/2" COLLAR	F14

**NOTES:**

- \* DENOTES A CRITICAL DIMENSION
- ASSEMBLY BEAM IS PAINTED PER SPEC E4450
- FOR AAR REQUIREMENTS, REF SECTION E, S-344
- BEAM SUPPLIED WITH (3) RIVETS PER BRAKE HEAD
- MARKING: (CLEARLY LEGIBLE) .38 HIGH X .03 DEEP  
090304066  
S08  
09 = YEAR (2 PLCS)  
030 = JULIAN DATE (3 PLCS)  
4066 = BEAM COUNT (4 PLCS)  
S08 = DENOTES SERIES 2008

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DIMENSIONAL TOLERANCES			
ALL DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED			
UNLESS OTHERWISE SPECIFIED: TOLERANCES ARE NOT ACCUMULATIVE			
2 PL. DEC:	±0.06		
3 PL. DEC:	±0.031		
ANGLES:	±1°	MILLIMETERS:	
		MM 1 PL. DEC:	±
<b>MINER</b> ENTERPRISES INC.			
<b>W. H. MINER DIVISION</b>			
1200 EAST STATE STREET		GENEVA, IL 60134	
TITLE #24 UNIT BRAKE BEAM			
AAR CERT. NO. 201 FOR COMP. SHOE			
PART	MATERIAL	SEE LIST	
WEIGHT	103		
REFERENCE	SCALE	1:4	
DR BY JC	DATE 3/19/09	CHK BY RMC	REV
PART/CAT NO.	DRAWING NO.		
	BB824		A