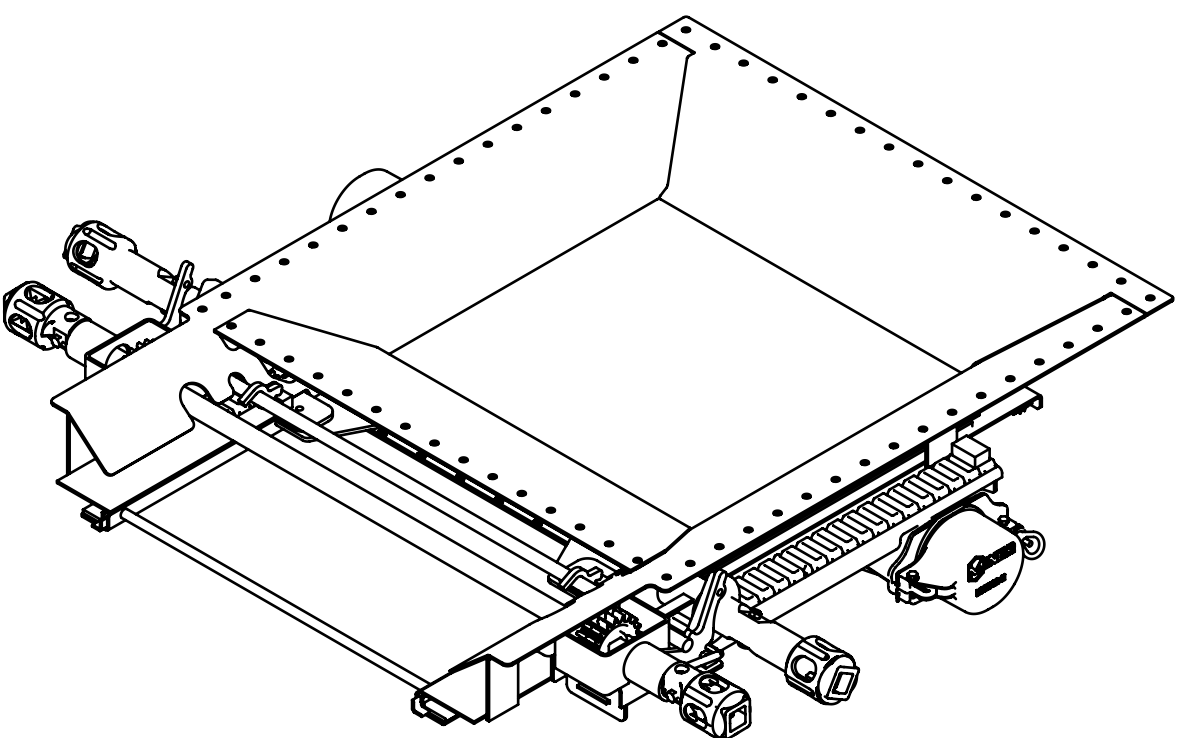
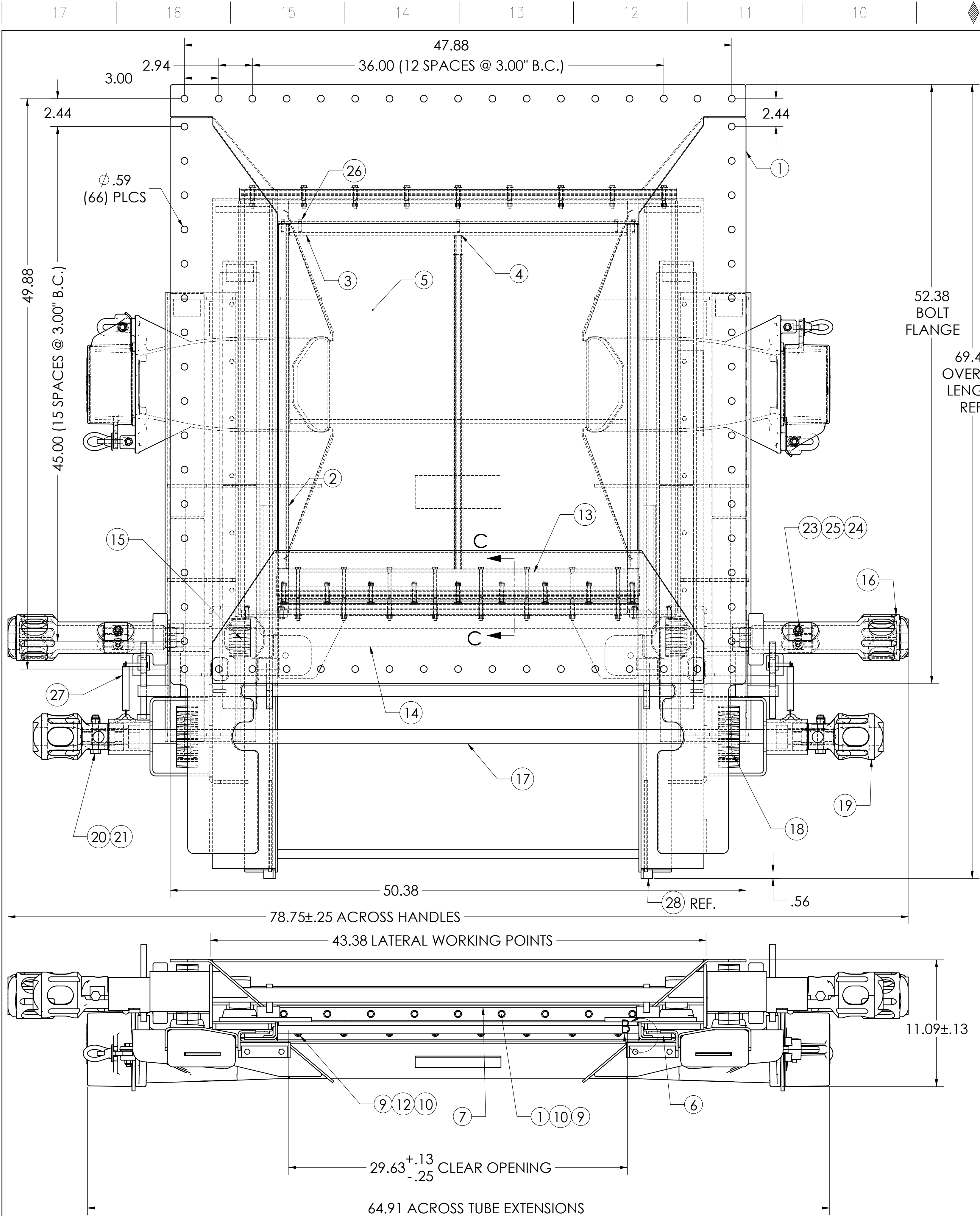
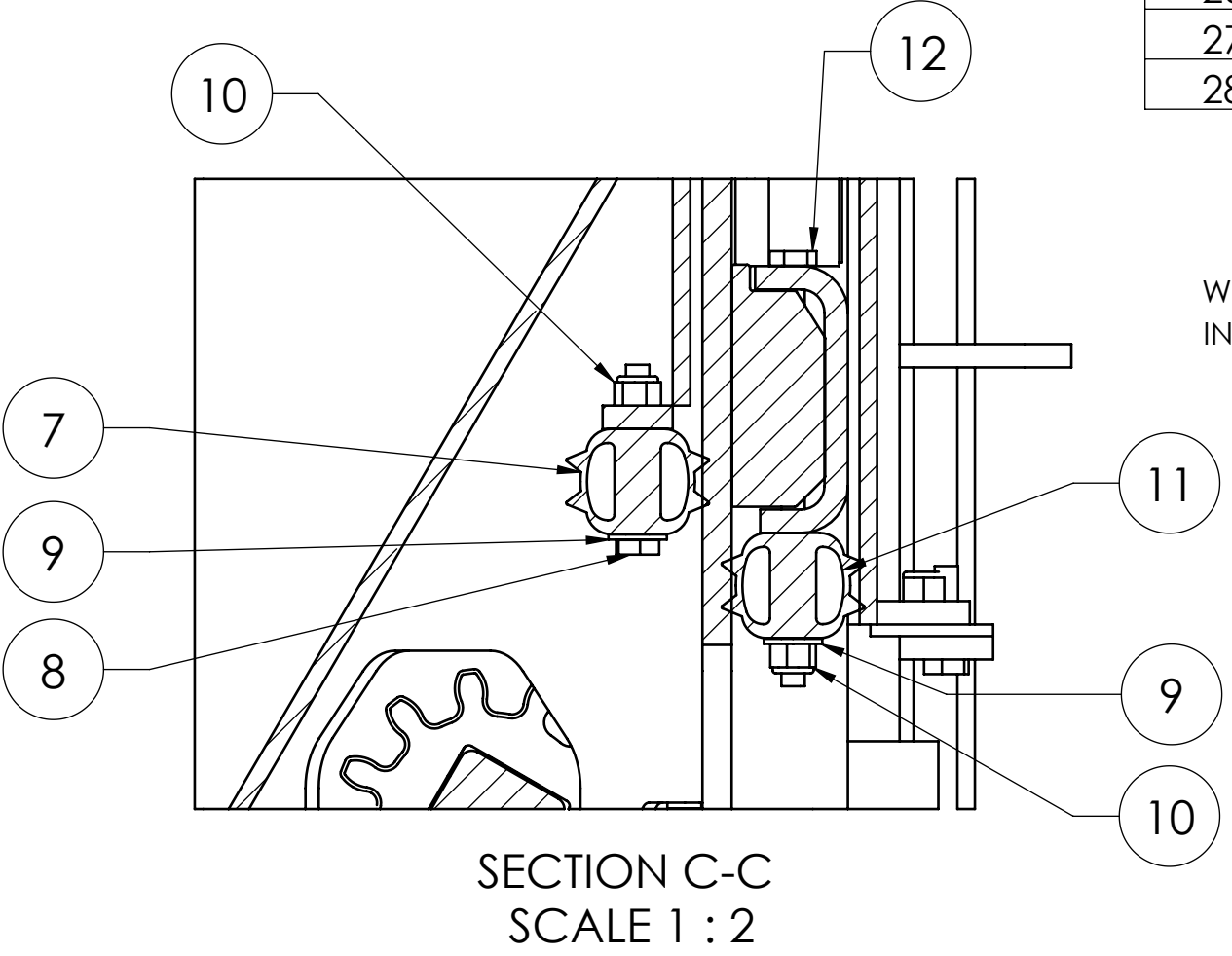


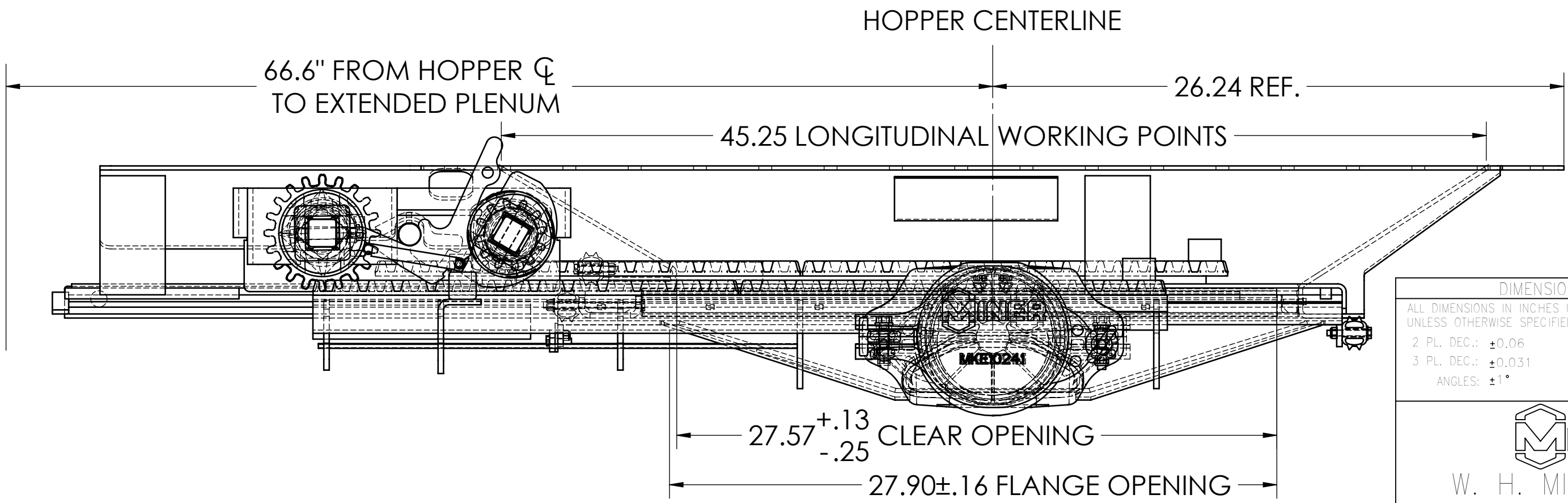


NOTES:
1. WASHER IS LOCATED BETWEEN BOLT HEAD AND OPERATING HANDLE.
2. AFTER ASSEMBLY INDENT JAM NUT/BOLT INTERFACE IN (2) PLCS 180 DEGREES APART.



ITEM	QTY.	PART NUMBER	DESCRIPTION	DRAWING NUMBER
1	1	SEE NOTE	FRAME ASS'Y	M-153-2
2	2	MKE-10169-7	DOOR SUPPORT RUNNER (SIDE)	M-133-15
3	1	MKE-10169-5	DOOR SUPPORT RUNNER (FRONT)	M-133-15
4	1	P10267014	DOOR SUPPORT RUNNER	M-140-61
5	1	MKE-10272	DOOR ASSEMBLY	M-133-29
6	2	MKE-10426	SANITARY RUNNER	M-140-17
7	1	MKE-10248-1	REAR SEAL	M-140-26
8	9	P30000228	1/4-20 X 1 7/8 HHCS ZN	P30000228
9	17	P30000209	1/4 WASHER ZN PLATE	P30000209
10	17	P30000203	1/4-20 LOCKNUT ZN	P30000203
11	1	MKE-10248-2	BOTTOM SEAL	M-140-27
12	8	P30000211	1/4-20 X 4 1/2 HHCS SS	P30000211
13	1	MKE-10215	BOTTOM RUNNER	M-140-15
14	1	MKE-10216	OPERATING SHAFT - DOOR	M-133-56
15	2	MKE-7029-1	PINION, 12 TOOTH	25425-1
16	2	MKE-10080	OPERATING HANDLE	M-85-12-2003
17	1	MKE-10217	OPERATING SHAFT - PLENUM	M-133-57
18	2	MKE-10208	PINION, 20 TOOTH	M-133-8
19	2	MKE-8261	OPERATING HANDLE	30776
20	2	P30000611	1/2-20 X3 HHCS ZN	P30000611
21	2	P30000615	1/2 - 20 LCKNUT ZN	P30000615
22	1	MKE10546	PLENUM ASS'Y	M-153-46
23	2	P30000642	1/2-13 X 2 1/2 BHB	P30000642
24	2	P105483	1/2 ID X 1 OD WASHER	1054-8
25	2	P30000643	1/2 - 13 JAM NUT	P30000643
26	5	P30000151	#12 HHSMS ZN PLT	P30000151
27	2	P30005014	LOCK SPRING	30005014
28	2	P10405018	RUNNER CLIP	M-133-16

GATE ASSEMBY	FRAME ASSEMBLY	PLENUM ASSEMBLY	PRIMARY MATERIAL	PLENUM HOOD	FALSE HOOD
MKE10550	P10405005	MKE10546	STAINLESS STEEL	N	N



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MINER ENTERPRISES INC.
W. H. MINER DIVISION
1200 EAST STATE STREET GENEVA, IL 60134

GATE ARRANGEMENT

DATE: 822.78
REVISION: SEE LIST
DRAWN BY: 27 X 30 SANILOK
CHECKED BY: RS
DATE: 18 NOV 08
SCALE: 1:5
REV.: